Step & drill bit combo set (10pc)
STEP DRILL SETS

Step drills are ideal for drilling into the following materials: - Ferrous and non-ferrous sheets metals, profiles and pipes. - Copper, brass and aluminium. - Stainless steel. - Plastics. - Maximum material thickness 4 mm. - To ensure best lifetime we recommend the use of a coolant.

Trades: - Electrical: drilling of panels and cabinets for cable gland installation. - Plumbing / HVAC: access holes for pipework and installation. - Metal workers / fabrication: various sizes and hole enlargement. - Automotive: holes for cable installation (mobile telephones, antennas, re-directing electrical wiring). - Maintenance repair operations: various applications, sizes and hole enlargement.

Step Drill advantages over conventional drill bits: - One drill bit to drill multiple sizes - Do more carry less! - Best option for enlarging existing holes. - More durable than twist drill bits, thick core resists breakage. - More accurate and less walking, tip starts on contact. - Clean burr free holes, less reaming required. - Drills plastic without splitting or cracking.

Spot drill - Drill - Deburr - All in one go

Rapid Strike tip for improved centering - less walking and fast drilling without the need to punch or pre drill the material.

Special tip and step geometry for jam-free performance - less risk of drill snagging when used with high speed cordless tools and also prevents deformation of the drilled material.

Optimised 2 flute ground sharpened edge geometry for 2 x faster and smoother cutting.

Produced from custom engineered steel with black oxide coating for 4 x longer life.

Optimised for use with high speed cordless drills.

Laser engraved size markings for best long term visibility.

Each step is relief ground to drill and deburr automatically.

With 3 flat secure grip to prevent step drill from slipping in the chuck and ensure maximum transmission of torque.





Article Number	48899350
Contents	Includes 2 x step drill bits: 4 - 12 mm/1, 4 - 20 mm. THUNDERWEB metal drill bits: 2 x 2 mm, 2 x 3 mm, 2 x 4 mm, 1 x 5 mm, 1 x 6mm
Pack quantity	10